



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

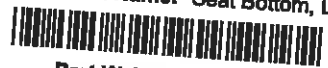
D3774-1
Job Sheet 194117



Part No: D3774-1

Part Name: Seat Bottom, LH/RH

Job Qty: 3 pcs



Part Weight: 0 lbs

Job Created: 4/25/19

Due Date: 6/5/19

Type: SOLD

Status: New

Job Tracking No:

Priority: Medium

Created By: Jennifer Renwick

Description:

Note: DWG REV B IPP REV:A New Issue 08.06.04 DL verified by:DD IPP REV. B Dwg. Update 08.08.19 DL IPP
Rev. C Add Step 105 Dry Material 10/04/21 DL

Ship Via:

ORDER 14476

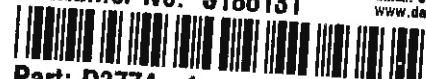
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Purchasing	3 pcs	6/5/19		0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
140	Packaging 2-1 - Receive - B4B	3 pcs	6/5/19		0.00	0.00	Packaging 2 - 1 - B4B	DP MAY 3 1 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	DP MAY 3 1 2019
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Container No: S186131



Part: D3774-1

Job No: 194117

Serial No/Batch: S186131

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/31/19

P.T.O.

NCR:

19-7237

14

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
150 QC 6	3 pcs	6/5/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	JUN 0 5 2019
				QC 6 - 61	
				QC 6 - 40	
170 Packaging 3-1 - Stock - B4B	3 pcs	6/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	3 pcs	6/5/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

Part Op 110 - (Purchasing)

Descriptions: 140 - Receive & Inspect for Damage & Mat'l Certs

150 - QC6- All purchased or subcontracted products

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

JUN 0 5 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3774-1P	Seat Bottom, LH/RH	3 pcs (1 ea)	110-Purchasing	S186108
MKYD6185S.125-P3-52068	Kydex Steel Grey (52"X96"-125)	31.9800 sf (10.66 ea)	110-Purchasing	S152037
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3774-1P	3	0	3
Allocated Container Detail				
Qty	Container No	Location		Init
3	S186108	purchasing - 3		
	MKYD6185S.125-P3-52068	32	2,470	0
Part Specifications				
Specifications could not be found.				

Plex 5/31/19 1:10 PM dart.Lussier.Patrick



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D3774-1
Job Sheet 194117



ORDER 14476

Part No: D3774-1 Job Qty: 3 pcs
Part Name: Seat Bottom, LH/RH
Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 4/25/19 Job Tracking No:
Due Date: 6/5/19 Created By: Jennifer Renwick
Type: SOLD Description:
Note: DWG REV B IPP REV:A New Issue 08.06.04 DL verified by:DD IPP REV. B Dwg. Update 08.08.19 DL IPP
Rev. C Add Step 105 Dry Material 10/04/21 DL
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	3 pcs	6/5/19	6/5/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	3 pcs	6/5/19	6/5/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
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							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
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							Packaging 2 - 12 - B4B		
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							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
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							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		

150 QC 6	3 pcs	6/5/19	0.00 0.00	Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	
170 Packaging 3-1 - Stock - B4B	3 pcs	6/5/19	0.00 0.00	QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
180 QC 21 - SA	3 pcs	6/5/19	0.00 0.00	Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
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				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
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				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
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				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - (Purchasing)
Descriptions: 140 - Receive & Inspect for Damage & Mat'l Certs
150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

PO 043345 x 3 *Alan*

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3774-1P	Seat Bottom, LH/RH	3 pcs (1 ea)	110-Purchasing	5186108
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	31.9800 sf (10.66 ea)	110-Purchasing	5152037
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3774-1P	3	0	0
	MLEXS.125-F60029-04	32	2,965	0
Part Specifications				
Specifications could not be found.				

Plex 5/30/19 3:15 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB043345



Supplier: PLA002-VC Plas-Tech 115 Applewood Crescent Concord ON L4K 5C1 Canada Phone: 416-736-0004 Fax: 416-736-0010	PO No: POHB043345 PO Date: 5/1/19 Due Date: 6/5/19 Purchase Order Revision: Revision Date: Ship-To Contact: Phone: Via: Ground Pymt Terms: Net 60 Freight Terms: Special Comments:
Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	404477 194117	D3774-1P			Seat Bottom, LH/RH : Various STC's receive pcs	Firmed - X3		6/5/19	3 Ea MAY 31 2019	0 Ea	3 Ea	\$385.00/Ea DP	\$1,155.00
2	194118	D3774-3P			Seat Back, LH/RH : Various STC's receive pcs	Firmed - X3		6/5/19 MAY 31 2019	3 Ea	0 Ea	3 Ea	\$385.00/Ea DP	\$1,155.00
Grand Total:													\$2,310.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 5/1/19 1:12 PM dart.Lussier.Patrick

PLAS-TECH
Think Plastics.

115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 35977
Shipment Date: 05/30/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order
HB043345
Carrier Account #
CUI03666

Sales Order
SO-028740

Incoterms
EX WORKS

Payment Method
COL
Tracking Number

Ship Via
JOURNEY FREIGHT -

Item Number Revision	Description
D3774-1P - Rev.: B	SEAT BOTTOM AS PER DWG D3774 REV. B
D3774-3P - Rev.: B	SEAT BACK AS PER DWG D3774 REV. B

Quantity Shipped	UOM
3	EA
3	EA

RECEIVED
MAY 31 2019
DART AEROSPACE LTD.

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # HB043345 SO # 028740

Part #	<u>D3774-1P</u>	Qty.	<u>3</u>	Batch #	<u>-001</u>
Description	<u>SEAT BOTTOM</u>	Material usage	<u>32 SQ. FT.</u>	Lot#	<u>DART0105</u>
			<u>S152037</u>		
Part #	<u>D3774-3P</u>	Qty.	<u>3</u>	Batch #	<u>-002</u>
Description	<u>SEAT BACK</u>	Material usage	<u>64 SQ. FT.</u>	Lot#	<u>DART0105</u>
			<u>S152037</u>		
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS Date: MAY 30, 2019 C OF C # 119
 (Approved QA Signatory) Page: 1 of 1

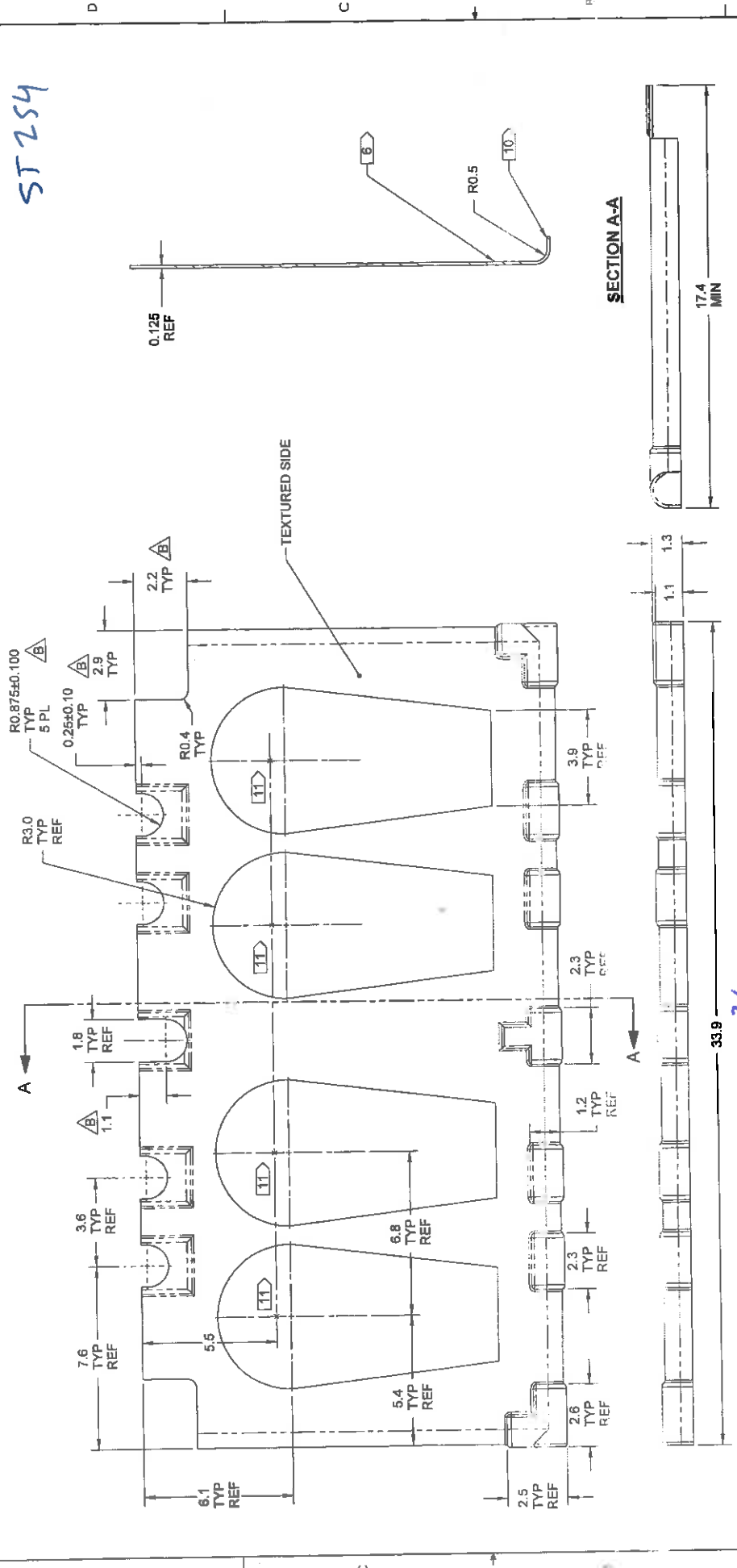
ml 5 July 2019



NCR No. 19-7237

Job: 194117		DISPOSITION				DEPARTMENT/PROCESS			
Part No. D3774-1		Rework ☐ Scrap ☐ Use-as-is ☒				Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☒ Quality ☐			
Date: 12/6/15	Sequence #: 150 QC 6	QTY Affected: 3 ON 3		MRB (QSI042) WSP 12/9/15/6/15					
Description Work Order Deviation		Disposition							
- WIDTH OF 33.9" IS 33.750		ACCEPT AS IS TRIAL FIT WITH D3766-1 OK							
DAS 68 9-89		QC / QA Coordinator DAS 68 9-89 JUN 05 2019							
Root Cause		FAULT CATEGORY							
Operator ☒ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☒ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							

ST 254



RELEASED

NOTES: 1) MATERIAL: F80029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125" THICK TEXTURED SIDE UP (REF. DART SPEC MILEX. 125-F60029-04)

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART PIN "D3774-1" USING VIBRATING STYLUS
- 7) WEIGHT: 2.93 lbs
- 8) PART TO BE PRODUCED FROM MOLD DT9022 AND PER DART QSI 022
- 9) OVERALL DIMENSIONS GIVEN ONLY FOR FURTHER INFORMATION (REFER TO MOLD DT9022)
- 10) MINIMUM MATERIAL THICKNESS AFTER FORMING ON FLANGES (WITHIN 2.0 FROM EDGES) IS 0.085
- 11) MINIMUM MATERIAL THICKNESS AFTER FORMING AT THESE POINTS IS 0.100

DESIGN	HS	DART AEROSPACE LTD
DRAWN	AM	HAWKESBURY, ONTARIO, CANADA
CHECKED	3	DRAWING NO.
MFG. APPR.	15/9	D3774
APPROVED	11/9	TITLE
DE APPR.	11/9	SEAT
DATE	08.07.25	SCALE
		MTS

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IT IS NOT TO BE USED FOR ANY OTHER PURPOSE WITHOUT
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